

WHAT IS CLAIMED IS:

1. A method for manufacturing a wet type friction material obtained by immersing binding agent into a paper body comprised of fiber base material and filler, comprising:
- 5 a first immersing step for immersing first binding agent into said paper body;
- a second immersing step for immersing second binding agent into said paper body after said first immersing step; and
- 10 a heating and curing step for heating and curing said paper body into which said first and second binding agents were immersed.
2. A method according to claim 1, wherein drying steps for removing solvent in said binding agents immersed into said paper body are provided between said first immersing step and said second immersing step and between said second immersing step and said heating and curing step, respectively.
- 15 20
3. A method according to claim 1, wherein said wet type friction material has a first layer and a second layer, and at said first immersing step said first binding agent is immersed into said first layer and at said second immersing step said second binding agent is immersed into said second layer.
- 25

09987444 44301

4. A method according to claim 3, wherein only said first binding agent is immersed in said first layer, and said first and second binding agents are immersed in said second layer.

5

5. A method according to claim 1, wherein phenol resin is used as said first binding agent and silicon resin is used as said second binding agent.

10

6. A method according to claim 2, wherein phenol resin is used as said first binding agent and silicon resin is used as said second binding agent.